CLAIMS: I claim:

- 1. An apparatus for heat exchange between two substances, comprising: a vessel with tube sheets on opposite sides and bent tubing inside such vessel; the tubing is welded to tube sheets on both sides and is bent in a such way, as to limit thermal stress to acceptable level.
- 2. An apparatus according to claim 1, wherein each even row is moved relative to add rows, creating a staggered tube bank.
- 3. An apparatus according to claim 1, wherein each even row is mirrored
- **4.** An apparatus according to claim 1, wherein each parts of tubes near sidewalls are bent with a bigger radius
- 5. An apparatus according to claim 1, wherein bent tubing consists of straight tube parts connected by 180 degree bends
- **6.** An apparatus according to claim 4, wherein each even row is moved relative to add rows, creating a staggered tube bank
- 7. An apparatus according to claim 1, wherein several tubes are bent together
- 8. An apparatus for heat exchange between two substances, comprising: two separate tube bundles and

at least one tube bundles is connected to removable tube sheets in a such way that it can be removed without disconnecting tubing from tubesheets.